

定制帘技术手册

Customized Venetian Blinds

Technical Manual

华升实业

HUASHENG INDUSTRY

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定制百叶帘系统类别 Customized blinds system type

定制帘样品盒 Customized blinds color sample



桐木 Paulownia	拉绳系统 Cord system
	无拉系统 Cordless system
	循环拉珠系统 Chain system
	电动系统 Dooya/A-OK Motor system
PVC	拉绳系统 Cord system
	无拉系统 Cordless system

木质定制百叶帘颜色 Customized Wood blinds Color




木质定制帘叶片常规颜色 26 个颜色 50mm/63mm
 Customized Wood blinds Color 26 PCS 50mm/63mm

覆盖色 Painted Color	染色 Stained Color	印刷色 Printed Color
W190	W868 50mm	W19301 50mm
W405 50mm	W891 50mm	W19302 50mm
W19101 50mm	W893 50mm	W19303 50mm
W19102 50mm	W19201 50mm	W19304 50mm
W19103 50mm	W19202 50mm	
W19104 50mm	W19203 50mm	拉丝色 Brushed Color
W19105 50mm	W19204 50mm	W19401 50mm
W920 50mm	W19205 50mm	W19402 50mm
	GW-002 50mm	W19403 50mm
	HS-010 50mm	W19404 50mm



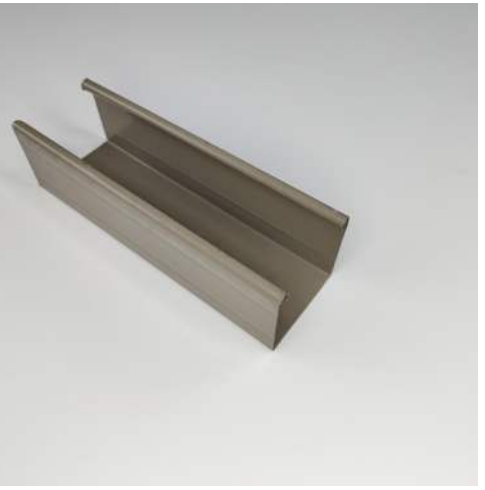


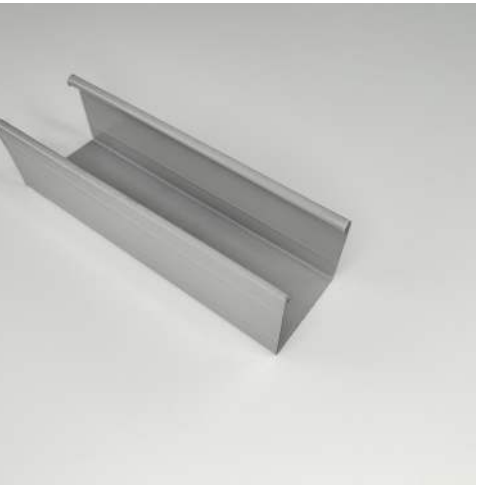



木质定制帘封板类型 Customized Wood blinds Valance system

		
平面封板 Plane Valance	D 型封板 D Valance	B 型封板 B Valance
覆盖色/染色/印刷/拉丝 Painted/Stained/Printed/Brushed	覆盖色/染色 Painted/Stained	覆盖色/染色 Painted/Stained

木质定制帘下轨类型 Customized Wood blinds Bottom system

		
T 型下轨 T Bottom	工型下轨 H Bottom	方型下轨 Square Bottom
覆盖色/染色/印刷/拉丝 Painted/Stained/Printed/Brushed	覆盖色/染色/印刷/拉丝 Painted/Stained/Printed/Brushed	覆盖色/染色/印刷/拉丝 Painted/Stained/Printed/Brushed
※封板下轨全部匹配叶片颜色 ※Vanlance & Bottom all match slats color		

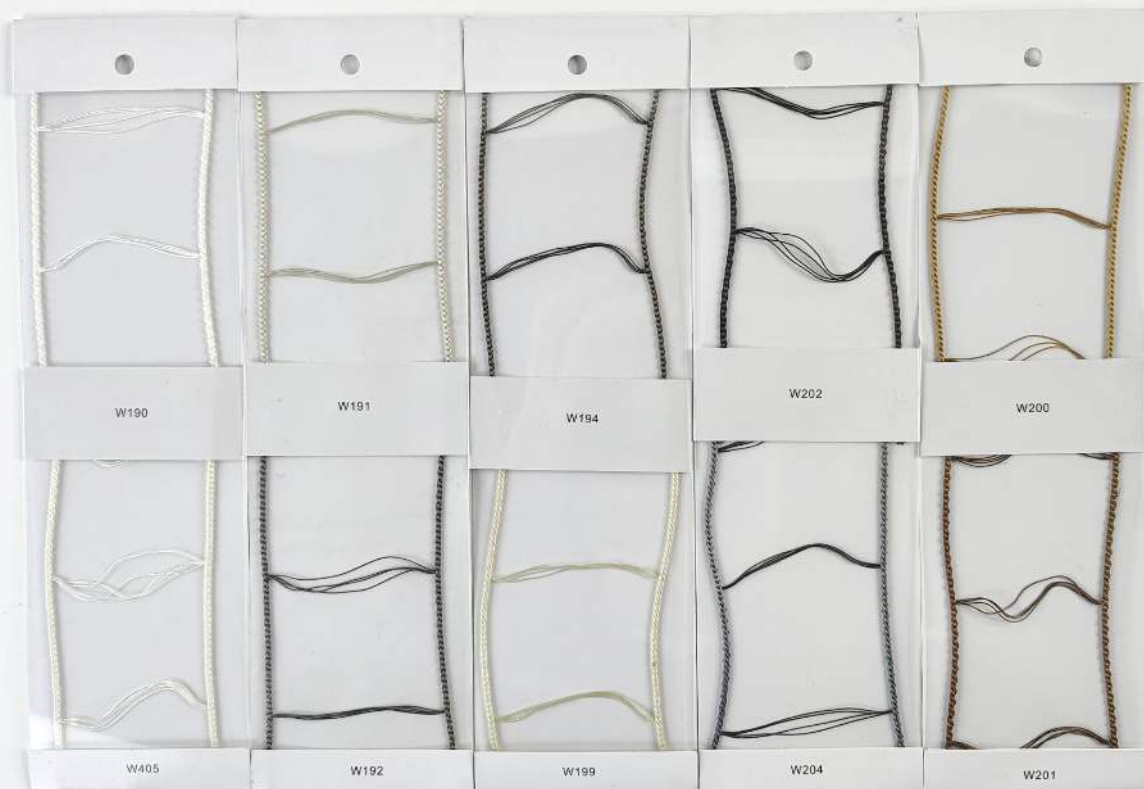
50mm 上轨颜色 10 个 Wood blinds 50mm high rail color 10 PCS

		
W190	W405	GW002
		
HS010	RAL9022	TS38
		
W868	W891	W893



W920

普通梯带常规颜色 19 个 Ladder string color 19 PCS



宽布梯带颜色 27 个 16mm Ladder string color 27 PCS



拉绳常规颜色 17 个 Pull cord color 17 PCS

		
W207	W405	W199
		
W191	W192	W194
		
W204	W200	W201



W202



HS010



W891



W893



W868



TS38



W208



W206

拉绳分离器常规颜色 8 个 Cord release device color 8 PCS



拉环/下扣颜色 26 个(匹配叶片颜色) Tassel & button color 26 PCS (match slats)





W190



W920



W405



W19201



W19202



W19203



W19204



W19205



HS010



GW002



W893



W891



W868



W19301



W19302



W19303



W19304



W19401



W19402










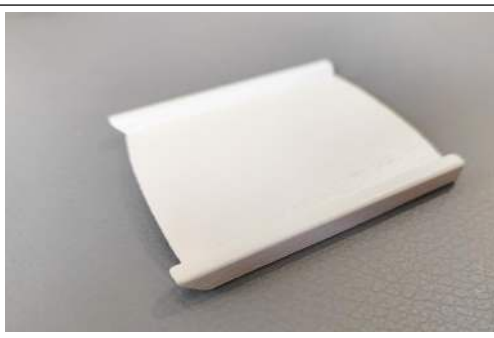


W19403



W19404

木质定制百叶帘制规 Customized Wood blinds Regulations

	<p>叶片尺寸 : 50mm/63mm Slats size:50mm/63mm</p> <p>厚度是:3mm Thickness: 3mm</p> <p>长度: 染色和印刷色, 拉丝叶片最长 2.4 米 ,</p> <p>Length : Stained/Printed /Brushed color most length is 2400mm</p> <p>误差范围: ± 0.1mm Error range:± 0.1mm</p>
	<p>1 封板宽度 (Plane) : 70mm 1 Valance Width:70mm</p> <p>厚度是:10mm Thickness:10mm</p> <p>误差范围: ± 0.2mm Error range:± 0.2mm</p>
	<p>2 封板宽度 (D) : 70mm 2 Valance Width:70mm</p> <p>厚度是:10mm Thickness:10mm</p> <p>误差范围: ± 0.2mm Error range:± 0.2mm</p>
	<p>2 封板 (B) 宽度: 63.5mm 2 Valance Width:63.5mm</p> <p>厚度是:6.5mm Thickness:6.5mm</p> <p>误差范围: ± 0.2mm Error range:± 0.2mm</p>
	<p>1 下轨 (T) 宽度: 48.7mm 1 Bottom Width:48.7mm</p> <p>高度是:16mm Height:16mm</p> <p>误差范围: ± 0.5mm Error range:± 0.5mm</p>

	<p>2 下轨 (H) 宽度: 50.8mm 2 Bottom Width:50.8mm 高度是: 16mm Height:16mm 误差范围: ±0.5mm Error range:±0.5mm</p>
	<p>3 下轨 (Square) 宽度: 50.8mm 3 Bottom Width:50.8mm 高度是: 16mm Height:16mm 误差范围: ±0.5mm Error range:±0.5mm</p>
	<p>封板转角有需要的时候加入, 转角长度 78mm。 Add Valance corners if there needed Valance corner length :78mm.</p>
	<p>50 高轨系统 宽 57mmx 高 52mmx 厚度 0.5mm 50 叶片&63 叶片通用。 总计 10 个颜色, 匹配叶片颜色。 50 High top rail W57*H52*T0.5mm 50mm&63mm slats both available. Total of 10 colors, matched with slats colors.</p>
	<p>端盖只有白色 End cap just white color</p>



封套匹配高轨颜色，中托匹配封套颜色。

Box Bracket match the color of top rail



上轨中托使用数量 Center Bracket used:

帘宽度 Blinds Width	中托 Center Bracket	3.5*25 螺丝 Screw
Width < 1200mm	0	0
1200mm < Width < 1800mm	1	3
1800mm < Width < 2400mm	2	6



定制帘普通梯带:

50 叶片使用 54mm*44.8mm 梯带

50.8mm slats use size: 54mm(space width)x44.8mm(space hight)



定制帘宽布梯带:

50mm 的宽布梯带是 25*44.8*54mm

50 slats used 25*44.8*54mm.

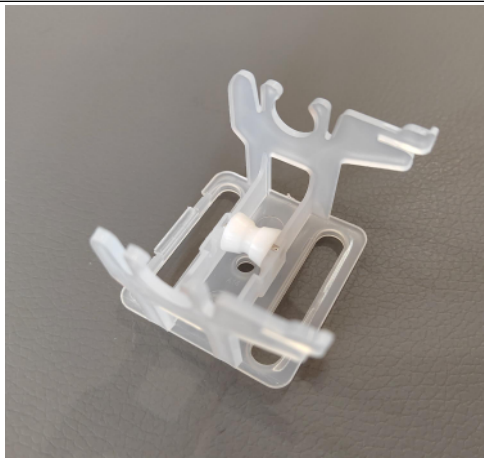


普通拉绳系统: 锁具和欧姆都使用 1.8mm 拉绳。

电动系统, 循环系统, 边孔百叶欧姆使用 1.2mm 拉绳。

String system: Both locks and OM use 1.8mm pull rod.

Electric system/circulation system/ Side hole blinds : OM use 1.2mm pull rope.



50mm 高轨有芯固定座

用在拉绳孔位处。例如：五梯三拉使用 3 个有芯固定座。

50mm high rail Coreless drum support:

Use on the position of the pull rope.For example:

Blinds is 5 String&3 pull rope,used 3 Pulley drum support.



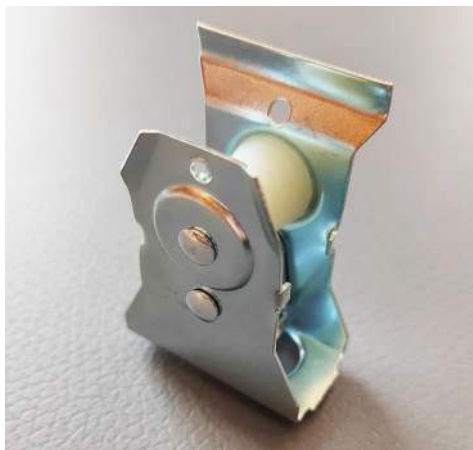
50mm 高轨无芯固定座:

用在无拉绳孔位处。例如：五梯三拉使用 2 个有芯固定座。

50mm high rail Coreless drum support:

Use on the position of the pull rope.For example:

5 String&3 pull rope blinds,used 2 Coreless drum support.



铁锁具
Iron Lock



船型锁具
Boat Lock



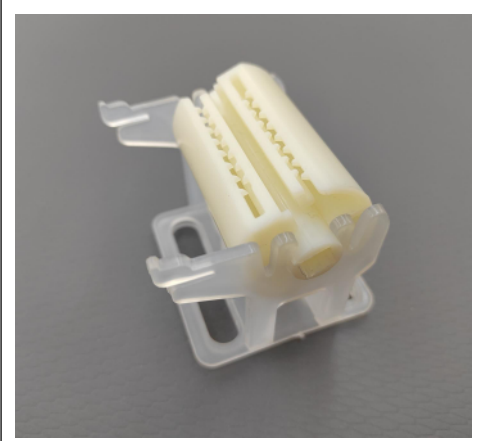
四角封闭式 OM
Enclosed tiltor /OM



四角铁条 6*6
Bar Tron



梅花片
Ring stopper



固定器+固定座
Drum& Drum Support



普通下扣
Bar Tron
Match slats color



宽布梯带下扣 (匹配叶片颜色)
Bar Tron
Match slats color



拉环 (匹配叶片颜色)
Tassel
Match slats color



拉绳分离器
Cord release device
Match slats color



叶片夹 Slats Clip
(Only Ladder string use)



单孔双牛角
Rope cleat

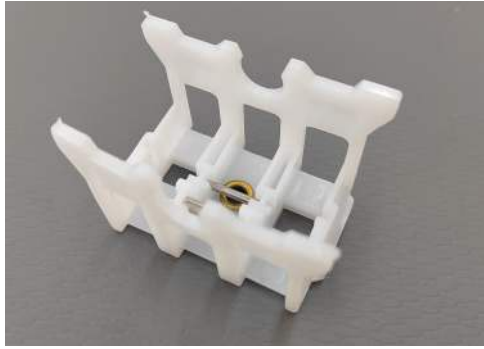


铁封板挂钩
Metal Valance Clip



封板转角连接器
Valance connector

无拉系统 Cordless system



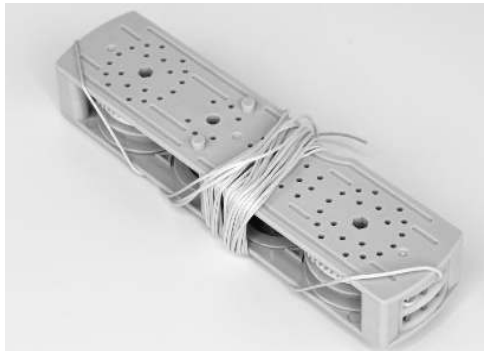
固定座
String roll base



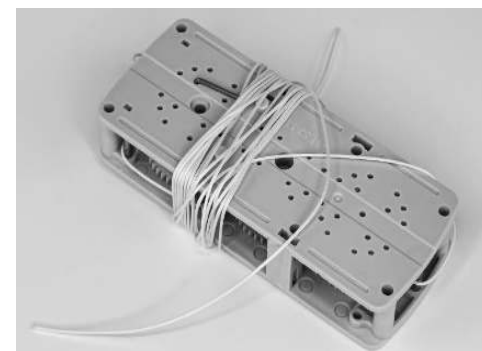
固定器
String roll



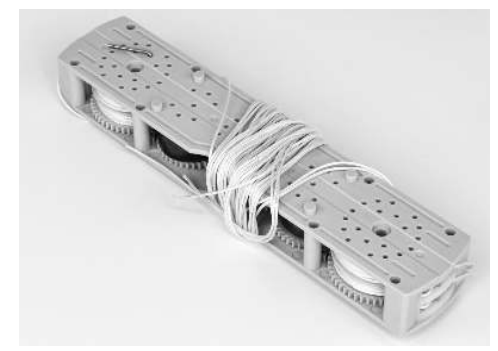
六角铁条
Hexagonal Bar iron



EF 机构盒
EF Module



ES 机构盒
ES Module



EW 机构盒
EW Module



PVC 转棒式 OM
Tiltor for PVC wand blinds



机构盒固定器
Module holder



C 型扣
Rod Stopper

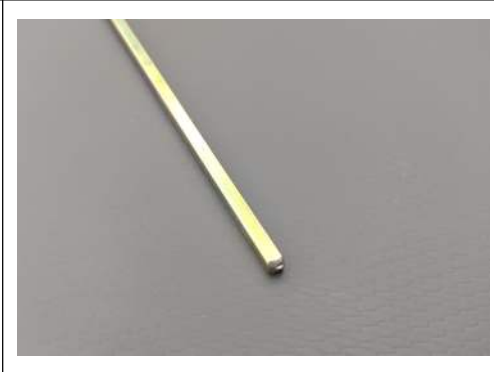
循环系统 Chain system



卷绳器



限位器



四角铁条
Quadrangle Bar iron



拉珠 (1 个色) 周长 3180mm
Bead rope (1 color ,
Perimeter 3180mm)



C 型扣
Rod Stopper



透明手柄
Transparent handle



四角孔制头
Rotator



W190



W405



TS38



GW002



HS010



W891



W893



W208

3.6mm 循环拉绳
3.6mm Loop pull rope

电动系统 Motor system



杜亚电机
DOOYA Motor



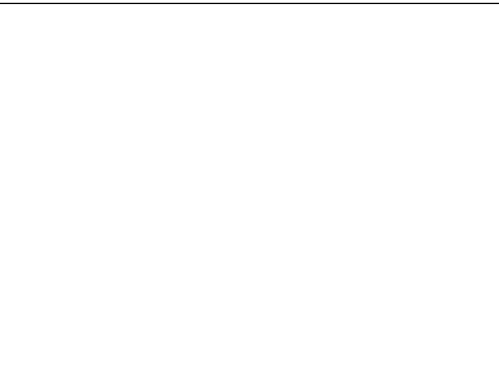
奥科电机
A-KO Motor



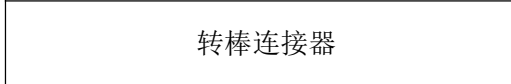
卷绳器



转棒连接器



电机卡座



1.2mm rope



电动定制帘：定制款的电机可以做到幅宽 2.4 米，垂长可以做到 3 米。再大的垂长可以做，但是在窗帘下降的时候在 3 米以上的区间会有断断续续的停留，因为超过 3 米的垂长的绳子是卷在第一圈绳子的上面。超过 3 米的不参与质保。

Customized motor blinds: The customized motor can achieve a width of 2.4 meters and a vertical length of 3 meters. No matter how long the drape is, it can be done, but there will be intermittent stops in the range of more than 3 meters when the blinds is descending, because the rope with a drape length of more than 3 meters is coiled on top of the first circle of rope. Items exceeding 3 meters are not covered by warranty.

PVC 定制帘 Customized PVC blinds

颜色 Color

BM-02

BM-03

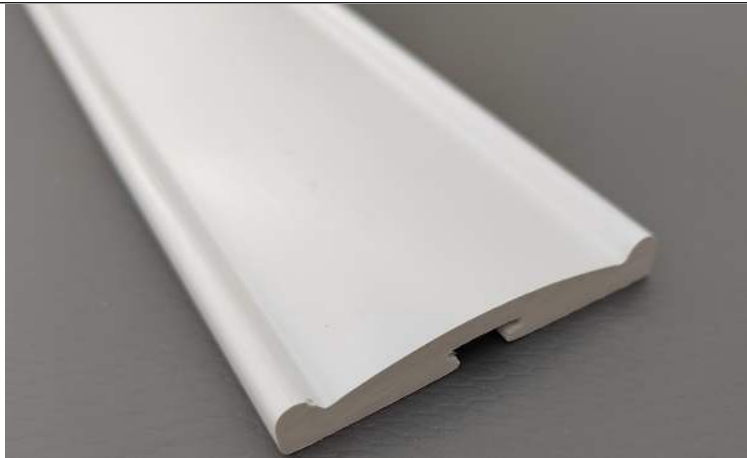
BM-04

BM-05

BM-06

B 封板 B Valance

工型下轨 H Bottom



尺寸同木质 Size same to Paulownia guide
 匹配叶片颜色 Valance and bottom match slats color

拉环 Tassel

下扣 Button



五金包 Hardware bag



气柱五金包

Air column hardware package

配件名称 Accessories Name	款式 Type	宽度 Width	数量 QTY
牛角 Rope cleat			1
牛角用螺丝 Cleat Screw	3.5*25mm		1
铁封板挂钩 Metal Valance Clip			2
封板转角连接器 Connector			2
封板挂钩螺丝 Clip Screw	3*6mm		4
封套 Box Bracket			2
封套用螺丝 Box Bracket Screw	3.5*25mm		8
中托/螺丝/膨胀管 Center bracket/Screw/Expansion Tube			
帘宽度 Blinds Width	中托 Center bracket	螺丝 Screw	膨胀管 Expansion Tube
<1200mm	0	0	9
1200mm<W≤1800mm	1	3	12
1800<W<1400mm	2	6	8

运输包装 Transport packaging

		
<p>五金单独包装或者放入上轨 Hardware bag or Put in high rail</p>	<p>1 百叶帘气泡布包装 1 Bubble plastic cloth pack</p>	<p>2 百叶帘气柱包装 2 Gas column wrapping</p>
		
<p>警示贴纸 Warning stickers</p>	<p>1 外箱 5 层瓦楞内箱 1 External packing 5 layer corrugated</p>	<p>2 蜂窝纸箱+护条外包装 2 Honeycomb cardboard box+ Protective strip pack</p>
		
<p>空运 Air freight Honeycomb carton</p>	<p>散货木箱展示 LCL-Wooden box</p>	<p>海运集装箱展示 Shipping container view</p>

空运重量参考
Air freight weight reference

Description of goods	PC/CTN	SIZE:(INCH)		CT N	蜂窝纸板加纸护角重量+尺寸 Honeycomb cardboard+Add paper foot guards SIZE+G.W				G.W (KGS)
		Width (mm)	LENGHT (mm)		Length (mm)	Width (mm)	High (mm)	CBM	
WOODEN BLINDS	1PCS/1CT N	1730	2496	1	1890	360	160	0.109	11.65
		943	2496	1	1090	350	160	0.061	6.85
		1418	2491	1	1560	300	160	0.075	9.45
		940	2491	1	1100	350	160	0.062	6.80
		1567	1326	1	1820	270	160	0.079	8.30
		980	2501	1	1200	350	160	0.067	7.35
		1820	2501	1	1950	350	160	0.109	12.80
		1820	2496	1	1980	350	160	0.111	12.75
		1570	1296	1	1800	270	160	0.078	8.40
		1630	1430	1	1820	290	160	0.084	8.25
TOTAL				10				0.834496	92.6

通常航空公司会按照按照 1 立方=167 公斤计算重量
Usually, airlines calculate based on 1 cubic meter=167 kilograms

木箱海运参考 Wooden crate sea freight reference

木箱尺寸 Wooden Box size	窗帘数量 Blinds number (m ²)	木箱重 Weight	备注 Note
2430mmX1230mmx 1470mm	130.842	510kg	木箱加收附加费 Additional fee will be charged for wooden crates

下单表格 Order Form

	1	2	4	5	6	7	8	9	10	11	12	
IT E M	房间 Room	数量 Qty.	颜色 Colour	订单 窗宽 Width	订单窗 高 Height	下轨形 状 Bottom Design	上轨颜 色 Headrai l Finish	叶片尺 寸 Slat Size	梯带类型 Ladder Choices	梯带颜 色 Ladder Colour	上轨系统 Headrail System	平方 m2
1												
2												
3												
4												
5												
6												
7												
8												
9												
10												

	13		14	15	16	17	18	19	20
IT E M	Control Location 控制方式		封板类 型 Valance Design	封板转 角 Valance Return	封板长 度 Lenght valence	跟哪个 对齐 Match with item	拉绳分离器 颜色 Acorn/child safety device colour	拉绳长 度 Cord Length	特殊说明 SPECIAL INSTRUCTION
	翻转 Tilt Location	升降 Lift Location							
1									
2									
3									
4									
5									
6									
7									
8									
9									
10									

生产特别注意事项 **Special notice for Production**

1. 木帘制作尺寸包含端盖和封套

The blinds make size include the box brackets, headrail end caps.

2. 上轨比叶片短 10mm (如 S10) Headrail short 10mm than slats

3. 封板和叶片一样长 Valance and slats same length

4. 木百叶帘覆盖色最宽做到 3 米

Wooden blinds most length 3000mm for painted colors.

百叶帘超过 3 米不参与质保

Blinds height more than 3000mm will out of warranty.

Finished blinds tolerance 0-10mm

交期 **Lead Time**

收到货款后 7 天完工

7 days for production after payment arrive.

质保 Warranty

1 质保时间：2 年

Factory offer 2 years warranty for whole Blinds system.

2 质保范围：包含油漆黄变, 开裂;木材的自然断裂、指接、拼接痕、变形。

Get warranty include painting turn yellow, the natural crack; gaps for finger jointed & splice, natural deformation in 2 years from delivery factory.

3 对于以下的情况造成的问题, 不在质保条款保护范围之内:

There is no warranty in below conditions:

①使用在高温或高湿的环境导致木材开裂或 者变形;

.Wood crack or deformation as installed in high temperature or high humidity environmental (unless PVC Blinds).

②客户安装, 存放及运输不当导致的问题。

As customer install , stock and transport unsuitable lead to products broken.

Find Us

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Shutter website: www.shutter-suppliers.com

Shade website: www.shadesupplier.com

Total website address: www.huashengindustry.com



If you click to view our website and social media, you are becoming increasingly interested in us, we greatly welcome you to visit our factory at any time !

Please check our factory address: No.8 industry zone Zhuangzhai Town Heze City Shandong Province, China Tel: 86-0530-6219566

